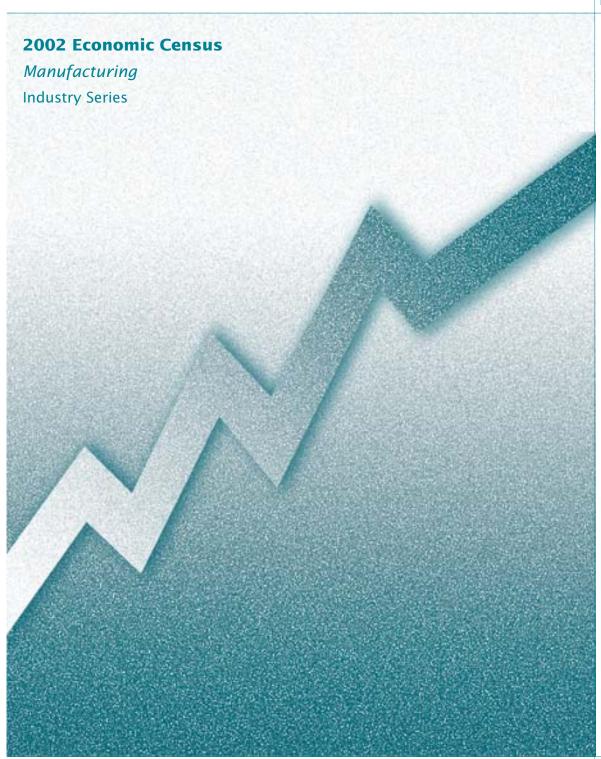
Commercial Screen Printing: 2002

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Helping You Make Informed Decisions

U.S. Department of Commerce Economics and Statistics Administration U.S. CENSUS BUREAU



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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

	Al		All em	ployees	Pro	duction worl	kers		Total	Total	Total capital
Industry and year ¹	Com- panies ²		Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	shipments	
323113, Commercial screen printing 2002	4 382 N N N N 4 096	4 417 N N N N 4 143	69 179 64 475 69 417 69 007 70 835 72 479	2 016 846 1 825 679 1 891 674 1 771 047 1 705 381 1 731 971	49 264 47 567 50 965 50 638 51 493 53 292	89 213 87 413 90 900 93 330 96 092 95 544	1 120 048 1 077 563 1 116 888 1 040 093 958 155 983 156	4 073 897 3 733 691 3 962 798 3 754 243 3 726 182 3 708 959	2 965 661 2 549 971 2 876 860 2 791 107 2 896 358 2 903 873	7 061 064 6 266 051 6 861 288 6 546 631 6 618 302 6 622 326	'185 674 182 992 235 754 224 431 240 526 266 409

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

		All establi	ishments ²	All em	ployees	Pro	oduction work	kers				
Industry and geographic area	E¹	Total	With 20 em- ploy- ees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
323113, Commercial screen printing												
United States. Arizona Arkansas California Colorado Connecticut Florida Georgia Illinois Indiana lowa	2 1 4 2 2 3 3 5 1 1	4 417 69 39 610 88 53 235 111 185 88 50	753 10 2 142 12 11 31 15 39 15	69 179 855 221 12 842 1 081 954 3 037 1 295 3 257 1 054 851	2 016 846 22 611 6 375 364 178 32 454 33 878 82 583 44 147 105 560 35 163 22 784	49 264 636 158 9 492 704 693 2 255 766 2 252 723 557	89 213 1 066 282 16 990 1 433 1 367 3 983 1 517 4 149 1 218 815	1 120 048 13 208 3 290 214 684 16 835 19 532 48 218 17 409 48 936 18 405 11 555	4 073 897 45 523 11 027 688 106 68 593 65 882 150 118 80 554 200 445 91 997 52 160	2 965 661 26 609 9 202 520 522 39 875 32 057 124 728 72 845 164 322 48 178 45 055	7 061 064 71 880 20 341 1 227 784 109 950 98 165 280 836 148 370 363 745 129 940 98 549	'185 674 '1 328 '1 144 '28 397 '2 227 '1 795 '5 352 '3 969 '10 027 '4 750 '3 128
Kansas Louisiana Maine Maryland Massachusetts Minnesota Mississippi Nebraska Newada New Hampshire	- 3 3 1 3 1 1 3 -	50 46 26 65 101 103 31 33 33 33	16 1 3 13 18 22 3 5 7 6	2 602 212 156 1 238 1 469 2 359 226 332 385 516	89 641 6 060 4 164 32 501 47 080 69 065 5 313 11 018 10 713 17 697	1 713 161 98 905 997 1 490 173 240 279 381	3 231 259 196 1 284 1 896 2 644 272 405 542 798	45 594 3 218 2 102 17 601 25 050 36 751 2 557 5 255 6 365 11 003	162 391 11 326 8 710 67 791 81 518 180 070 11 070 18 429 22 769 47 668	151 355 7 049 5 654 30 911 50 885 103 735 7 991 14 065 11 734 38 895	315 815 18 348 14 324 99 324 132 555 283 565 18 820 34 365 34 467 85 398	'7 541 '515 '279 '2 922 '2 603 '6 787 '337 '794 '531 '3 898
New Jersey New Mexico New York North Carolina Ohio Oklahoma Oregon Pennsylvania Rhode Island South Dakota	2 2 2 3 2 1 2 4 - 2	163 19 210 147 183 66 64 186 19	35 2 24 23 34 10 6 32 7	3 088 185 2 168 2 436 2 944 644 543 2 299 561 176	84 760 4 714 62 003 63 890 86 257 19 584 16 346 62 968 17 770 4 540	2 391 109 1 551 1 854 2 016 436 379 1 662 381 135	4 341 211 2 889 3 599 3 830 816 686 2 984 751 243	50 493 2 517 33 037 41 233 47 468 9 322 9 136 34 607 8 884 2 447	170 228 8 779 151 641 125 081 173 053 42 505 29 755 127 650 40 664 8 961	106 919 6 941 90 704 94 328 101 610 22 214 27 242 100 846 37 413 3 897	278 377 15 744 242 680 217 013 273 391 64 526 56 866 229 402 76 826 13 230	15 992 1745 15 706 14 797 10 972 11 374 11 657 19 707 1950 1232
Tennessee. Texas Utah Virginia. Washington Wisconsin	3 2 2 2 2 2	104 306 41 69 81 145	14 42 7 14 10 39	1 625 3 849 643 725 674 5 048	46 504 114 154 16 047 19 505 18 762 160 079	1 153 2 633 505 556 514 3 617	1 985 5 034 818 1 080 920 6 437	26 750 64 218 9 163 10 795 12 071 87 122	90 023 172 639 29 804 37 114 35 695 324 641	53 150 146 698 18 607 39 399 16 907 261 287	146 734 337 024 49 181 76 374 52 680 585 378	r4 161 r16 928 r1 495 r1 202 r1 195 r12 823

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
323113, Commercial screen printing	
Companies ¹ number	4 382
All establishments ² number. Establishments with 1 to 19 employees number. Establishments with 20 to 99 employees number. Establishments with 100 employees or more number.	4 417 3 664 633 120
All employees³ number Total compensation \$1,000 Annual payroll \$1,000 Total fringe benefits \$1,000	69 179 2 327 826 2 016 846 310 980
Production workers, average for year	49 264 48 902 49 757 49 538 48 758
Production worker hours	89 213 1 120 048
Total cost of materials \$1,000. Materials, parts, containers, packaging, etc., used \$1,000. Resales \$1,000. Purchased fuels \$1,000. Purchased electricity \$1,000. Contract work \$1,000.	2 965 661 2 369 013 320 517 19 190 50 764 206 177
Quantity of electricity purchased for heat and power 1,000 kWh. Quantity of electricity generated less sold for heat and power 1,000 kWh.	725 642 -
Total value of shipments \$1,000 Primary products value of shipments \$1,000 Secondary products value of shipments \$1,000 Total miscellaneous receipts \$1,000 Value of resales \$1,000 Contract receipts \$1,000 Other miscellaneous receipts \$1,000 St.000 \$1,000	7 061 064 6 032 815 480 129 548 120 485 741 62 379
Primary products specialization ratio percent. Value of primary products shipments made in all industries \$1,000. Value of primary products shipments made in this industry \$1,000. Value of primary products shipments made in other industries \$1,000.	93 6 508 588 6 032 815 475 773
Coverage ratiopercent	93
Value added\$1,000	4 073 897
Total inventories, beginning of year \$1,000 Finished goods inventories \$1,000 Work-in-process inventories \$1,000 Materials and supplies inventories \$1,000	712 279 282 359 103 005 326 915
Total inventories, end of year \$1,000 Finished goods inventories \$1,000 Work-in-process inventories \$1,000 Materials and supplies inventories \$1,000	725 462 265 802 98 056 361 604
Gross value of depreciable assets (acquisition costs) at beginning of year \$1,000 Total capital expenditures (new and used) \$1,000 Buildings and other structures (new and used) \$1,000 Machinery and equipment (new and used) \$1,000 Automobiles, trucks, etc., for highway use \$1,000 Computers and peripheral data processing equipment \$1,000 All other expenditures for machinery and equipment \$1,000 Total retirements \$1,000 Gross value of depreciable assets at end of year \$1,000	'2 223 861 '185 674 '28 795 '156 879 '9 376 '25 495 '122 008 '88 386 '2 321 149
Depreciation charges during year	^r 183 428
Total rental payments \$1,000. Buildings and other structures \$1,000. Machinery and equipment \$1,000.	180 192 122 184 58 008
Total other expenses ⁴ \$1,000. Response coverage ratio ⁵ percent. Repair and maintenance services of buildings and/or machinery ⁴ \$1,000. Communications services ⁴ \$1,000. Legal services ⁴ \$1,000. Accounting, auditing, and bookkeeping services ⁴ \$1,000. Advertising and promotional services ⁴ \$1,000. Expensed computer hardware and supplies and purchased computer services ⁴ \$1,000. Refuse removal (including hazardous waste) services ⁴ \$1,000. Management consulting and administrative services ⁴ \$1,000. All other expenses ⁴ \$1,000.	505 533 67 28 814 16 012 8 301 8 994 53 140 9 561 4 696 10 778 19 587 345 650

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
2Includes establishments with payroll at any time during the year.
3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.
4Based on Annual Survey of Manufactures (ASM) sample data.
5A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class			All employees		Pr	oduction worke	rs		Total	Total	Total
		All estab- lish- ments ²	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	capital expendi- tures (\$1,000)
323113, Commercial screen printing											
All establishments Establishments with — 1 to 4 employees 5 to 9 employees 10 to 19 employees 20 to 49 employees 5 to 99 employees 50 to 99 employees 250 to 499 employees 250 to 499 employees 500 to 999 employees 1,000 to 2,499 employees 1,000 to 2,499 employees 2,500 employees or more	2 8 3 2 2 1 1 2 - 3	4 417 2 363 687 614 457 176 94 21 3	69 179 4 180 4 664 8 420 14 078 12 350 14 193 7 123 9 9	2 016 846 116 236 126 103 226 068 394 542 386 234 428 768 210 267 D	49 264 3 3289 5 967 10 119 8 743 10 093 4 670 D	89 213 5 723 5 717 9 878 18 357 17 097 18 717 7 840 D	1 120 048 68 774 73 572 127 124 220 856 211 735 233 621 106 079 D	4 073 897 215 966 251 005 447 424 773 577 811 152 1 007 096 310 808 D D	2 965 661 137 547 153 723 282 033 459 735 589 535 770 159 296 947 D	7 061 064 356 335 405 149 730 930 1 233 148 1 395 545 1 769 328 630 547 D D	'185 674 '7 972 '12 659 '17 682 '32 836 '32 892 '49 017 '9 902 D
Administrative records ⁴	9	2 232	4 594	129 034	3 691	6 453	76 163	229 477	150 304	379 757	r8 427

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All	All employees		Pr	oduction work	ers		Total	Total	Total capital
		estab- lish- ments ¹	Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
323113	Commercial screen printing	4 417	69 179	2 016 846	49 264	89 213	1 120 048	4 073 897	2 965 661	7 061 064	^r 185 674
3231132 3231134	Screen printed labels	99	6 464	210 191	4 762	9 064	119 913	466 139	310 473	772 346	r27 155
3231136	apparel accessories, and other fabric articles, except labels	630	20 984	547 760	14 805	26 756	313 550	1 183 717	1 079 356	2 269 190	r46 257
	labels)	583	22 234	715 161	15 189	28 095	382 269	1 473 958	913 744	2 392 448	71 219

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

		Number of		Product shipments		
Product code	Product	companies with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)	
323113	Commercial screen printing	N N	X	X	6 508 588 6 049 991	
3231132	Screen printed labels	N N	X X	X	776 237 N	
32311321	Screen printed labels	N N	X	X	776 237 N	
3231132111	Screen printed labels, made of paper, custom and stock, including bordered, pressure-sensitive, flat	80 N	X	X	369 698 N	
3231132116	Screen printed labels, made of paper, custom and stock, including bordered, pressure-sensitive, rolls	27 N	X	X	104 762 N	
3231132121	Screen printed labels, made of paper, custom and stock, including bordered, except pressure-sensitive	16 N	X	X	13 600 N	
3231132126	Screen printed labels, made of materials other than paper (including cloth), custom and stock, including bordered	70 N	X	X	288 177 N	
3231132Y	Screen printed labels, nsk	N N	X X	X X		
3231132YWV	Screen printed labels, nsk	N N	x x	x x	N N	
3231134	Screen printing on garments, apparel accessories, and other fabric articles, except labels	N N	×	X	2 059 768 N	
32311341	Screen printing on garments, apparel accessories, and other fabric articles, except labels	N	x	Х	1 828 078	
3231134111	Screen printing on apparel and apparel accessories, made of any material	N 370	x x	X X	1 636 230	
3231134116	Screen printing on fabric articles other than apparel and apparel accessories, except labels	N 47	X X	X X	183 090	
3231134121	Stamped art goods for embroidering, punching, and needlework	N 17	X X	X X	N 8 758	
3231134Y	Screen printing on garments, apparel accessories, and other fabric articles, except labels, nsk	N N	x x	X X	N 231 690	
3231134YWV	Screen printing on garments, apparel accessories, and	Ň	x	â	201 000 N	
32311341WV	other fabric articles, except labels, nsk	N N	X	X X	231 690 N	
3231136	Screen printing (except on textiles, apparel, apparel accessories, and labels)	l N	x	х	2 265 093	
32311362	1997 Screen printed advertising materials	N N	XX	X X	942 608	
3231136231	Screen printed advertising display posters (including	N	X	X	N	
3231136236	outdoor advertising, car cards, window, etc.)	173 N	X	X	369 685 N	
	counter, floor display, point-of-purchase, and other printed advertising display material), except display posters	149 N	X	X	382 954 N	
3231136241	Other screen printed advertising material (including book jackets, brochures, pamphlets, etc.), except display	69 N	X	X	189 969 N	
32311363	Screen printed decalcomanias and pressure-sensitives (self- adhesive) (including bumper stickers, etc.), except labels	N N	X	X	313 844 N	
3231136346	Screen printed decalcomanias and pressure-sensitives (self-adhesive) (including bumper stickers, etc.), except labels	138	×	X	313 844	
32311366	1997 Other commercial and general job printing (screen)	N N		Х	N 631 991	
3231136651	1997 Screen printing on metal	N 71	X X	X	N 103 684	
3231136656	1997 Screen printing on glass or plastics containers for others	N 39	X X X X X	X X X X X	N 178 943	
3231136691	All other commercial and general job printing (screen), 1997 except on textiles, including customized stationary	N 105	X	X	N 349 364	
3231136Y	Screen printing (except on textiles, apparel, apparel accessories, and labels), nsk	N N	x x	x x	376 650	
3231136YWV	Screen printing (except on textiles, apparel, apparel	N	×	Х	N	
202112\\	accessories, and labels), nsk	N N	X	X	376 650 N	
323113W	Commercial screen printing, nsk, total	N N	XX	X	1 407 490 718 837	
323113WY 323113WYWW	Commercial screen printing, nsk, total	N N	X	X	1 407 490 718 837	
323113WYWY	record establishments	N N	X	X	1 059 080 405 622	
	establishments	N N	X	X X	348 410 313 215	

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Product Class Shipments for Selected States: 2002 and 1997

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

3231132		
	Screen printed labels	
	United States	776 237
	1997. California	225 499
	1997. Connecticut	34 370
	1997 Florida	N 15 876
	1997 Georgia	N 4 424
	1997 Illinois	N 34 341
	1997 Indiana	N 40 610
	1997 lowa	N 3 003
	1997. Massachusetts	N 15 927
	1997 Minnesota	N 57 080
	1997 New Jersey	N 30 012
	1997	N
	1997	11 223 N
	Ohio	46 964 N
	Pennsylvania	20 232 N
	Tennessee	2 449 N
	Texas	15 943 N
	Washington	4 697 N
	Wisconsin	59 817 N
3231134	Screen printing on garments, apparel accessories, and other fabric articles, except labels	
3231134		2 059 768
	United States	N
	Alabama	12 968 N
	Arizona	16 826 N
	Arkansas	6 119 N
	California	454 720 N
	Colorado	24 267 N
	Connecticut	2 012 N
	Florida	112 369 N
	1997 Georgia	16 695
	1997 Hawaii	N 37 857
	1997 Idaho	N 4 444
	1997 Illinois	N 19 321
	1997 Indiana	N 6 027
	1997 lowa	N 31 924
	1997 Kentucky	N 21 657
	1997 Louisiana	N 6 758
	1997 Maine	N 2 593
	Maryland	N
	1997	17 963 N
	Massachusetts	6 105 N
	Michigan	17 938 N
	Minnesota	30 175 N
	Mississippi	6 974 N
	Missouri	91 778 N
	Nevada	11 341 N
	New Hampshire	19 075 N
	New Jersey	84 261
	1997. New York	90 078
	1997 North Carolina	N 126 993
	1997 Ohio	N 34 597
	1997 Oklahoma	N 14 402
	1997 Oregon	N 12 011

See footnotes at end of table.

Product Class Shipments for Selected States: 2002 and 1997—Con.

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipment (\$1,000
3231134	Screen printing on garments, apparel accessories, and other fabric articles, except labels—Con.	
	United States—Con.	
	Pennsylvania	47 65 N
	Rhode Island	60 63
	South Carolina	30 34 1
	Tennessee	31 45 1
	Texas	93 60
	Utah	17 00 1
	Virginia	50 90 1
	Washington	20 00
	Wisconsin	138 26
3231136	Screen printing (except on textiles, apparel, apparel accessories, and labels)	
0201100	United States	2 265 09
	1997 Alabama	6 91
	Arizona	22 77
	1997	
	Arkansas	3 54
	California	248 37
	Colorado	31 57 I
	Connecticut	24 58 I
	Florida	57 38
	Georgia	60 92
	Illinois	142 87
	Indiana	59 28
	1997	30 39
	1997 Kansas	123 35
	1997. Kentucky	56 70
	1997 Louisiana	2 13
	1997. Maine	4 33
	1997. Maryland	13 89
	1997 Massachusetts	43 74
	1997 Michigan	74 05
	1997 Minnesota	120 90
	1997 Mississippi	6 69
	1997. Missouri 2002.	97 37
	1997 . Nebraska 2002 .	6 24
	1997 . Nevada	10 56
	1997	103 43
	New Jersey	
	New York	61 03
	North Carolina	38 87
	Ohio	155 50
	Oklahoma	23 25
	Oregon	23 61
	Pennsylvania	73 93
	Rhode Island	6 00
	South Carolina	11 94
	Tennessee	71 37
	Texas	116 82
	Utah	9 19
	Virginia	7 95
	1997 Washington	18 91
	1997. Wisconsin	264 64

See footnotes at end of table.

Table 6b. Product Class Shipments for Selected States: 2002 and 1997—Con.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
323113	Commercial screen printing		
00900001	Total materials	X	2 369 013
32212203	Newsprint	X	2 387 853 883
32212009	Uncoated paper, sheets	X X X	1 222 12 668 13 339
32212011	Uncoated paper, rolls	X	5 309
32200011	Coated paper, sheets	X	2 684 24 207
32200013	Coated paper, rolls	X X X	27 323 10 993 7 130
32222200	Pressure-sensitive base stock, self-adhesive (paper, film, foil, etc.).	X	156 956
31500000	Garments, purchased to be printed and resold	X	196 422 486 924
32591002	Printing inks	X X X	632 285 92 625 N
32599203	Light sensitive films and papers	X	5 324
32599201	Unexposed photosensitive printing plates	X	8 009 904
32312201	Printing plates, prepared for printing	X X X	655 4 391 3 043
32221001	Paperboard containers, boxes, and corrugated paperboard	X	18 164
32223200	Envelopes, purchased	X	13 893 221
00970099	All other materials and components, parts, containers, and supplies	X	1 977 605 076
00971000	Materials, ingredients, containers, and supplies, nsk	X X X	597 930 944 368 881 941

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.